

	XYZ / Winterville - Survey Dates: 5th July to 10th July								
Count	Plant Location	Asset Number	Equipment	TAG	dB	Code	Fault Description	Comment	Work No.
1	Plant Room 206		spiral air line over bench	1	40	zts	Thread Seal		
2	Plant Room 206		air supply to solenoid	2	40	ztc	Tighten Clamp		
3	Plant Room 206		hose reel - outlet against wall		100	ztc	Tighten Clamp	Fixed	
4	Plant Room 206		hose reel - feed		70	ztc	Tighten Clamp	Fixed	
5	Plant Room 206		air supply line to hose reel	3	50	zrfa	Replace failed air line		
6	Plant Room 206		air supply to strapping machine	4	60	zts	Thread Seal		
7	Plant Room 206		air supply to box tamper cylinder	5	40	zrpf	Replace pushlock fitting		
8	Plant Room 206		regulator on glue pump - drive side	6	60	zcterif	Clip tube end re-enter into fitting		
9	Plant Room 206		air supply to regulator	7	100	ztc	Tighten Clamp	Urgent -air line held tight	
10	Plant Room 206		regulator assemble	8	80+	zrcb	Replace cracked bowl	Urgent	
11	Plant Room 206		regulator		100+	zts	Thread Seal	Fixed	
12	Plant Room 206		hose line to air tool - drive side	9	100+	ztc	Tighten Clamp	Urgent	
13	Plant Room 206		POZI Stack -air supply operator side		30	zts	Thread Seal	Fixed	
14	Plant Room 206		Unit #4 paint pump	10	100+	zvec	Valve Exhausting Continuously	Urgent	
15	Plant Room 206		VDSV 2	11	85+	zrr	Repair or Replace	Urgent -Gauge missing off end of line	
16	Plant Room 206		glue pump solenoid valve	12	70	zvec	Valve Exhausting Continuously		
17	Plant Room 206		air filter drive side #4 printer	13	45	zrbs	Replace bowl seal		
18	Plant Room 206		oiler regulator filter assemble	14	50	zrpf	Replace pushlock fitting		
19	Plant Room 206		strapper air supply	15	45	ztc	Tighten Clamp		
20	Service Floor		final conveyer	16	45	ztc	Tighten Clamp		
21	Service Floor		air supply to gauge above tamper south end	17	50	zrpf	Replace pushlock fitting	1 of 2	
22	Service Floor		air supply to gauge above tamper south end	17	50	zrpf	Replace pushlock fitting	2 of 2	
23	Service Floor		in feed to regulator air supply	18	40	zrpf	Replace pushlock fitting		
24	Service Floor		regulator above hydraulic pump - drive side	19	45	zrbs	Replace bowl seal		
25	Service Floor		air supply to regulator above hydraulic pump - drive side	20	60	zrpf	Replace pushlock fitting		
26	Service Floor		rapid gun next to high voltage drive side	21	45	zrac	Replace ARO Coupling		
27	Service Floor		air line to rapid gun		60	ztc	Tighten Clamp	Fixed	
28	Service Floor		air fitting on cylinder above cabinet #3	22	40	zrpf	Replace pushlock fitting		
29	Service Floor		query solenoid valve inside cabinet #4	23	80+	zvec	Valve Exhausting Continuously	Urgent	
30	Service Floor		air supply to regulator drive side roller #1		45	ztc	Tighten Clamp	Fixed	
31	Service Floor		regulator in cabinet drive side roller #1		25	zrcf	Replace compression fitting	Fixed	
32	Service Floor		regulator in cabinet drive side roller #2		25	zrcf	Replace compression fitting	Fixed	
33	Service Floor		air supply to regulator		30	ztc	Tighten Clamp	Fixed	
34	Service Floor		out feed from LANGSTUN - FFG, leak under roller	24	50	zrpf	Repair or Replace pushlock fitting	unable to access	
35	Plant Room 306		upper fold rail operator side	25	40	zrpf	Replace pushlock fitting		
36	Plant Room 306		out feed, leak under roller	26	40	zrpf	Repair or Replace pushlock fitting	unable to access	
37	Plant Room 306		print lateral register #3 operator side	27	25	zts	Thread Seal		
38	Plant Room 306		print lateral register #2 operator side		60	zts	Thread Seal	Fixed	
39	Plant Room 306		front feed area oiler regulator		55	zts	Thread Seal	Fixed	
40	Plant Room 306		front feed area- exhauston solenoid	28	60	zvec	Valve Exhausting Continuously		
41	Plant Room 106		front feed drive side - regulator assemble bowl drain seal	29	60	zrv	Rekit Valve		
42	Plant Room 106		front feed drive side - air supply to regulator assemble	30	80	zrpf	Replace pushlock fitting		
43	Plant Room 106		air supply line		65	ztc	Tighten Clamp	Fixed	
44	Plant Room 106		blow down air line		40	ztc	Tighten Clamp	plus thread seal	
45	Plant Room 106		air supply to solenoid		65	ztc	Tighten Clamp	Fixed - 1 of 2	
46	Plant Room 106		air supply to solenoid		65	ztc	Tighten Clamp	Fixed - 2 of 2	

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47	Plant Room 106		regulator pressure gauge unit #4	31	25	zts	Thread Seal		
48	Plant Room 106		Exit shuttle valve	32	45	zrpf	Replace pushlock fitting	1 of 2	
49	Plant Room 106		Exit shuttle valve	32	45	zvec	Valve Exhausting Continuously	2 of 2	
50	Plant Room 106		ramp pin solenoid	33	55	zglbs	Gasket leak between solenoids		
51	Plant Room 106		water trap on dropper near exit cabinet	34	15	zrv	Rekit Valve		
52	Plant Room 106		feed out conveyer		45	ztc	Tighten Clamp	Fixed 1 of 3	
53	Plant Room 106		feed out conveyer		45	ztc	Tighten Clamp	Fixed 2 of 3	
54	Plant Room 106		feed out conveyer		45	ztc	Tighten Clamp	Fixed 3 of 3	
55	Plant Room 106		feed out conveyer	35	65	zilfr	Internal leak from regulator		
56	Plant Room 106		feed out conveyer		25	zrpf	Replace pushlock fitting	Fixed	
57	Plant Room 106		feed out conveyer		45	ztc	Tighten Clamp	Fixed	
58	Plant Room 106		below rollers exit conveyer	36	35	zrpf	Replace pushlock fitting		
59	Plant Room 106		below rollers exit conveyer		35	zrpf	Replace pushlock fitting	Fixed	
60	Plant Room 106		ball valve to manifold thread seal as marked	37	50	zts	Thread Seal	1 of 3	
61	Plant Room 106		ball valve to manifold thread seal as marked	37	50	zts	Thread Seal	2 of 3	
62	Plant Room 106		ball valve to manifold thread seal as marked	37	50	zts	Thread Seal	3 of 3	
63	Plant Room 106		feed out end rollers below movable stop	38	100+	zrr	Repair or Replace	Urgent - tear in air bag	
64	Plant Room 106		EXTENDO Controls panel valve bank exhaust	39	80	zvec	Valve Exhausting Continuously		
65	Plant Room 106		strapping machine #1 - regulator	40	45	zilfr	Internal leak from regulator		
66	Plant Room 106		regulator supply line at rear	41	50	ztc	Tighten Clamp		
67	Plant Room 106		air manifold left side of MCC1	42	0	zborf	Blank off redundant fitting		
68	Plant Room 106		tee fitting below rollers at rear of WARD - RDC	43	50	zrpf	Replace pushlock fitting		
69	Plant Room 106		supply line to blower		40	ztc	Tighten Clamp	Fixed	
70	Plant Room 106		supply line to hose reel		40	ztc	Tighten Clamp	Fixed	
71	Plant Room 106		Oiler on cabinet #1 drive side	44	80	zilfo	Internal leak from oiler		
72	Plant Room 106		tamper cylinder on in feeder	45	100	zrv	Rekit Valve	Urgent	
73	Plant Room 106		elbow out of pump - 2nd printer drive side	46	30	zts	Thread Seal		
74	Plant Room 106		inline joiner above "SB6" control panel	47	15	zrpf	Replace pushlock fitting		
75	Plant Room 106		airline to manifold		45	ztc	Tighten Clamp		
76	Plant Room 106		feed out conveyer next to turn table, leak under roller	48	80	zilfsv	Internal leak from solenoid valve	unable to access	
77	Lower Service Area		rattle gun - replaced coupling tail		40	ztc	Tighten Clamp	Fixed	
78	Lower Service Area		blanking cap on top of regulator		25	zts	Thread Seal	Fixed	
79	Lower Service Area		solenoid bank below 1M4 switch box	49	60	zrr	Repair or Replace	multiple leaks, unable to access	
80	Lower Service Area		12mm air line on top deck		75	ztc	Tighten Clamp	Fixed	
81	Lower Service Area		2Y25A solenoid air supply - top deck drive side	50	30	zrcf	Replace compression fitting		
82	Lower Service Area		large leak inside cabinet under feed table pressure gauge	51	100	zrr	Repair or Replace	Urgent, unable to access	
83	Lower Service Area		E P Regulator - drive side	52	35	zilfr	Internal leak from regulator		
84	Lower Service Area		Query - does air jet on out feed have isolator			zrr	Repair or Replace		
85	Lower Service Area		damaged pushlock joiner inside cage - out feed end	53	100+	zrpf	Replace pushlock fitting	Very Urgent, unable to access	
86	Lower Service Area		solenoid valve block on top deck out feed	54	80+	zrr	Repair or Replace	Urgent, multiple leaks	
87	Lower Service Area		blue braided airline - not specific - leaks from wall on multi pieces		25	zrr	Repair or Replace	appears to be porous	
88	Lower Service Area		inline joiner above "IY7.1" top deck	55	65	zrpf	Replace pushlock fitting		
89	Lower Service Area		1B27 Air Cylinder - top deck	56	100	zrarns	Replace air ram neck seal	Urgent	
90	Lower Service Area		pushlock fitting behind "1534" - top deck	57	40	zrpf	Replace pushlock fitting		
91	Lower Service Area		airline above "IY11" - top deck	58	60	zrfa	Replace failed air line		
92	Lower Service Area		main air supply to valve body - top deck	59	85+	zts	Thread Seal	Urgent	

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93	Lower Service Area		drive side tamper cylinder in feed	60	100+	zrv	Rekit Valve	Urgent	
94	Lower Service Area		air blower - full pressure on 6mm airline - on continuously, query isolate when machine not in use or smaller air line		100+	zrr	Repair or Replace	Urgent	
95	Lower Service Area		Water trap		20	zts	Thread Seal	Fixed	
96	Lower Service Area		air supply feed to regulator next to corrosive tank	61	25	zts	Thread Seal		
97	Lower Service Area		air supply line	62	60	zrpf	Replace pushlock fitting		
98	Lower Service Area		air supply to drill press	63	30	zts	Thread Seal		
99	Lower Service Area		main supply feed	64	35	zts	Thread Seal		
100	Lower Service Area		air line to air tool		25	zts	Thread Seal	Fixed	
101	Lower Service Area		air fitting on air tool		25	zts	Thread Seal	Fixed	
102	Main Machine Room		supply line to roller transport tool		25	zts	Thread Seal	Fixed	
103	Main Machine Room		roller #10 - front air brake - brake solenoid	65	55	zrpf	Replace pushlock fitting		
104	Main Machine Room		roller #10 - front air brake - brake solenoid	66	50	zts	Thread Seal		
105	Main Machine Room		roller #9 - front air brake - push lock tee	67	40	zcterif	Clip tube end re-enter into fitting		
106	Main Machine Room		roller #10 - rear air brake - brake solenoid	68	50	zts	Thread Seal		
107	Main Machine Room		roller #10 - rear air brake - brake solenoid	69	50	zts	Thread Seal		
108	Main Machine Room		roller #10 - rear air brake - supply line		50	ztc	Tighten Clamp	Fixed	
109	Main Machine Room		roller #9 - rear air brake - brake solenoid	69	60	zcterif	Clip tube end re-enter into fitting		
110	Main Machine Room		roller #7 - front air brake - brake solenoid	70	45	zts	Thread Seal		
111	Main Machine Room		roller #7 - supply line		65	ztc	Tighten Clamp	Fixed	
112	Main Machine Room		roller #7 - water trap exhaust		45	zts	Thread Seal	Fixed	
113	Main Machine Room		roller #5 - front air brake - brake solenoid	71	15	zcterif	Clip tube end re-enter into fitting		
114	Main Machine Room		solenoid in cabinet between roller #5 & #6	72	45	zilfsv	Internal leak from solenoid valve		
115	Main Machine Room		solenoid in cabinet between roller #5 & #6	73	60	zilfsv	Internal leak from solenoid valve		
116	Main Machine Room		glue tray - operator side - elbow failed	74	65	zrpf	Replace pushlock fitting		
117	Main Machine Room		glue tray - operator side - elbow	75	50	zrpf	Replace pushlock fitting		
118	Main Machine Room		cabinet above roller #4 - solenoid bank to dancer roll locking pins - gasket between 17Y7 & 17Y8	76	40	zilfsv	Internal leak from solenoid valve		
119	Main Machine Room		roller #3 - air brake - brake solenoid	77	30	zts	Thread Seal		
120	Main Machine Room		roller #1 - air brake - tee	78	30	zcterif	Clip tube end re-enter into fitting		
121	Main Machine Room		rear cable tray above roller #1 - air line joiner	79	80+	zrpf	Replace pushlock fitting	Urgent	
122	Main Machine Room		double backer glue section - tear in air bag - operator side	80	100+	zrr	Repair or Replace	Urgent	
123	Main Machine Room		hose reel - drive side	81	65	ztc	Tighten Clamp		
124	Main Machine Room		Exit area - air supply to tamper - operator side	82	55	ztc	Tighten Clamp		
125	Main Machine Room		mobile hose reel on grease drum trolley		85+	zrfa	Replace failed air line	Fixed	
126	Main Machine Room		push lock fitting to the right of centre drive - chop knives - drive side	83	50	zrfa	Replace failed air line		
127	Main Machine Room		air supply line to the right of lower drive - chop knives - drive side	84	100+	zrfa	Replace failed air line	Fixed	
128	Main Machine Room		air supply line to the left of lower drive - chop knives - operator side	85	45	zcterif	Clip tube end re-enter into fitting		
129	Main Machine Room		air supply line to the left of top drive - chop knife - operator side	86	45	zcterif	Clip tube end re-enter into fitting		
130	Main Machine Room		KQ-F left solenoid bank under divert slates - gasket to left of 182Y1	87	40	zilfsv	Internal leak from solenoid valve		
131	Main Machine Room		air supply to hose reel - operator side of double backer	88	35	ztc	Tighten Clamp		

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132	Main Machine Room		first exit bay - first set of exit rollers - tee below rollers	89	25	zcterif	Clip tube end re-enter into fitting		
133	Main Machine Room		first exit bay - first set of exit rollers - central lift - below rollers	90	40	zrr	Repair or Replace	unable to access	
134	Main Machine Room		first exit bay - second set of exit rollers - central lift - below rollers	91	25	zrr	Repair or Replace	unable to access	
135	Main Machine Room		final exit bay - first set of exit rollers - tee below rollers	92	55	zcterif	Clip tube end re-enter into fitting		